



A Division Of
Ace Manufacturing & Parts Company
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Powerforce Limited Warranty

This clutch is warranted against defective material or workmanship for a period of 90 days from the date of initial retail purchase, conditions apply. Conditions include: failure to replace pilot bearing/bushing, the flywheel is not replaced or re-surfaced at time of installation; or if the unit has been dropped, tampered with, repaired, altered, improperly installed, or used in an application other than that for which it was originally intended. Friction materials used in this clutch are specifically excluded. This warranty is void if the manufacturer's installation procedures are not followed. Warranty is restricted to the original purchaser. Acceptance of any claim against this warranty is contingent on Ace Manufacturing having received the clutch; date purchased; proof the pilot bearing/bushing has been replaced; proof that the flywheel has been re-surfaced or replaced at time of installation; information showing vehicle type; engine make, model, horsepower and torque rating. Warranty action is limited to repair or replacement, at the complete discretion of Ace Manufacturing & Parts Company, Inc. No returned unit will be accepted under this warranty unless prior approval has been obtained from Ace Customer Services and identified with a returned materials authorization (RMA) number. Freight on returns must be prepaid. This warranty is in lieu of any other warranty, whether expressed or implied, including without limitation any implied warranty, merchantability or fitness of purpose. In no event shall Ace Manufacturing & Parts Company, Inc. be liable for labor charges, indirect, incidental, or consequential damages resulting from the use or any claimed failure of this unit. Contact your dealer for the warranty claim form and procedure.

Clutch problems are frequently attributed to adjustment and/or release system malfunction. The following list is common issues that are not covered under warranty:

- Worn Diaphragm fingers
- Hot spots on friction surfaces
- Lubricant on friction surfaces
- Damaged or worn friction material
- Damaged or broken disc hub and/or carrier
- Broken hub springs
- Worn bearing face